

- 36 - 144 kW (122,800 - 491,300 BTUs)
- Temperature overshoot - purge system
- Certified Lead-Free Design
- NEMA 4 enclosure standard
- ASME and NB Certified options available
- Pressure Drop Advantage
- Dual Flow Activation
- Variable Temp Heat Exchanger
- Liquid-Cooled Solid State Relays
- Internal fusing (included) adds safety and permits single power connection
- Controller-locked temperature setting, output fixed at 80°F (27°C)
- Meets ANSI Z358.1 standards
- Emergency stop button
- Door cutoff switch



Standard Equipment

Tankless Water Heating Specifications

Keltech, Inc. Tankless Shower Heaters provide warm water intended to supply safety fixtures. The heaters uniquely perform in applications with low line pressure, while still accommodating ANSI standard flow rates. The durable components withstand higher pressures which result in longer service life, while ensuring the delivery of precise output temperature. Keltech's durable components withstand power abnormalities found in industrial environments and ensure tepid water standards are never exceeded (100°F), with it's three-tier anti-scald protection and hot water purge. SN-Series units are also suited to applications where 3 Phase Delta 480V or 600V is required and 1" connections are available.

Construction

Temperature Controller

Keltech's PID Temperature Controller is more energy efficient and reliable than traditional microprocessors using staged elements. Power is infinitely variable, with no fixed inputs. The PID controller makes it possible to modulate the amount of power applied to the elements while also dispersing the required power evenly across all elements. This unique feature increases the product's life cycle.

Heating Element

Each heater features a heavy duty, low watt density, inco[®] 800 sheathed resistive element. The Keltech design ensures greater protection, durability and resistance to scaling from hard water because water is only heated when flowing; this means sediment will not collect in the heat exchanger.

Solid State Relays

The liquid cooled solid state relays provide silent switching, which has a fast response and works in conjunction with the PID controller to infinitely modulate and add to the life of the heater.

Electrical

The SN-Series requires only one service feed per unit. Includes internal fusing as standard. Internal fusing provides superior protection so the incoming circuit can be higher than 48 amps (NEC). Keltech protects both sides of each heating element with fusing.

Cabinet Enclosure

The floor-mounted standard cabinet enclosure is NEMA 4 rated and made from 14 gauge mild steel and powder coated with ANSI 61 gray, corrosive resistant paint. The NEMA 4X enclosures are corrosion resistant for harsher environments and made from 16 gauge 304 stainless steel. The NEMA 4X enclosure can also be specified with 316 stainless steel.

Independent Safeties

Each heater has three-tier anti-scald protection and hot water evacuation (overshoot purge protection). The controller alarm sends a signal to disconnect power to the elements if the temperature reaches 90°F (32°C). The internal thermostat with auto reset high limit switch ensures that when the temperature limit is reached, the unit will power down a bank of elements; when the temperature returns to the set point, power is restored. The surface mounted bi-metal thermostat with manual reset acts as a fail-safe and must be manually reset before power can be restored to the elements if the temperature limit is exceeded.

Standard on SN Safety Heaters is an anti-scald feature; the overshoot purge will automatically open and purge excess temperature water. This feature actively monitors temperature within the heater while operational. It also passively monitors water temperature while the heater is inactive. This is beneficial for outdoor installations where sun and weather can cause water temperature to exceed ANSI standards.

Temperature Safety Values:

- Internal thermostat with auto reset high limit switch: 95°F (35°C)
- Surface mounted bi-metal thermostat with manual reset: 100°F (38°C)
- Overshoot purge: 95°F (35°C)

Dual Flow Activation

Keltech Safety Shower heaters have a dual flow activation. The low flow activation is used with eyewashes, eye/face washes, and drench hoses. The high flow activation is for safety shower usage. This allows just the right capacity of heated water to be used for each application.

Code Compliance and Certifications



Lead-Free

Products marked with the Lead-Free logo comply with the Safe Drinking Water Act (SDWA) requirements of a weighted average of less than 0.25% lead content on wetted surfaces of pipes, pipe fittings, plumbing fittings, and fixtures.



ETL listed to UL499
ETL listed to UL 50E
ETL listed to NFPA 496, 2013 Edition (Requires EXP2 Option)
cETL listed to CSA-C22.2 No. 88



Standard product selections contained within this document are third party CERTIFIED to NSF/ANSI 372 meeting the Lead-Free content requirement. Any product configured with custom options will be COMPLIANT with NSF/ANSI 372 meeting the Lead-Free content requirement.



ASME Certification available. Keltech units 58kW (200,000 btu) and higher are the only electric tankless water heaters National Board certified with the HLW stamp (Requires HLW Option).

Protected by one or more of the following patents: 7,007,316 B2; 7,243,381 B2.

Product Options

Fused Disconnect

Internal fused disconnect interlocks with enclosure door when energized, prohibiting access to a live cabinet. Select the FDS option for an additional level of safety and convenience at the heater location.

Alarm Selections

Keltech offers two levels of building communication alarm options. The AL3 option provides dry contacts that open to signal flow >1.5 gpm has activated the heater. The AL3-SL option provides these dry contacts and additionally activates a local audible and visual alarm on the heater. Alarms activate at 1.5 gpm flow or greater.

Freeze Protection

Keltech offers two levels of freeze protection for outdoor installations. ENHT offers protection to -20°F (-28°C). The ENHT30 offers protection to -30°F (-34°C). Each level of protection utilizes the normal heater supply voltage. No additional dedicated circuit to the unit is required during field installation. Freeze protection (ENHT option) includes an internally insulated NEMA 4/4X enclosure and thermostatically controlled forced air heater to maintain internal temperatures above freezing.

ENHT options also include a connection point for DCS monitoring. In the event of a power interruption or ENHT system failure when internal enclosure temperatures reach 40°F (4.4°C) or lower, the unit will notify a facilities control/monitoring system that the unit is unable to maintain freeze protection. Regardless of state of power to the unit, this warning notifies maintenance personnel and provides an opportunity to correct the condition before any damage occurs to the unit.

Ground Fault

Optional equipment protection ground fault senses leakage current to ground >1 Amp. In the event a fault is detected, this device will terminate the high voltage power supply to heating elements and disable operation of the unit. Fault status is communicated EXTERNALLY at the control interface. Personnel may also test the Ground Fault system and reset any nuisance trips without opening the cabinet.

Explosion Proof Purge System

Keltech's EXP2 option makes heaters compliant for classified areas; Class 1, Division 2, Groups A-D, T5. The Purge System requires a supply of clean instrument air or inert gas (provided by installer). This supply maintains a positive internal pressure and prevents the enclosure from filling with flammable gasses, dusts or vapors from the ambient environment. In addition to manufacturer certifications on the purge system, Keltech independently tests and 3rd party certifies all finished product with EXP2 to comply with NFPA 496.

ASME Heat Exchanger

Keltech offers any product above 200,000 btu equivalent (58kw+) the option to be fitted with internal plumbing certified to Section IV of the ASME Boiler and Pressure Vessel Code - an industry exclusive certification. HLW certification represents not only an approved design and method of construction, but an intensively audited construction and documentation process that concludes with a pressure test witnessed by an ASME official. Upon completion of this process, each heat exchanger is issued a unique serial number for registration in the National Board. This information is supplied with the unit via Form "HLW-6 Manufacturer Data Report" for verification and reference by local inspection officials. The HLW options also include additional features such as dry-fire protection, stainless steel bulkheads and boiler drain valves, adding an extra level of quality and durability to Keltech heaters.

Other Product Options

For additional heater options and installation accessories, reference the appropriate section at the end of this document.

Electrical Specifications for the Heater (3-Phase)

All internal fuses necessary for installation are included with the unit.

Capacity (kW)	Voltage	Maximum Amperage	Minimum AWG Wire Size
36	480	43	6
36	600	35	8
54	480	65	4
54	600	52	6
63	480	76	4
63	600	61	4
72	480	87	3
72	600	69	4
108	480	132	2
108	600	104	2
126	480	152	1/0
126	600	121	1
144	480	174	2/0
144	600	139	1/0

SN Pressure Drop Advantage

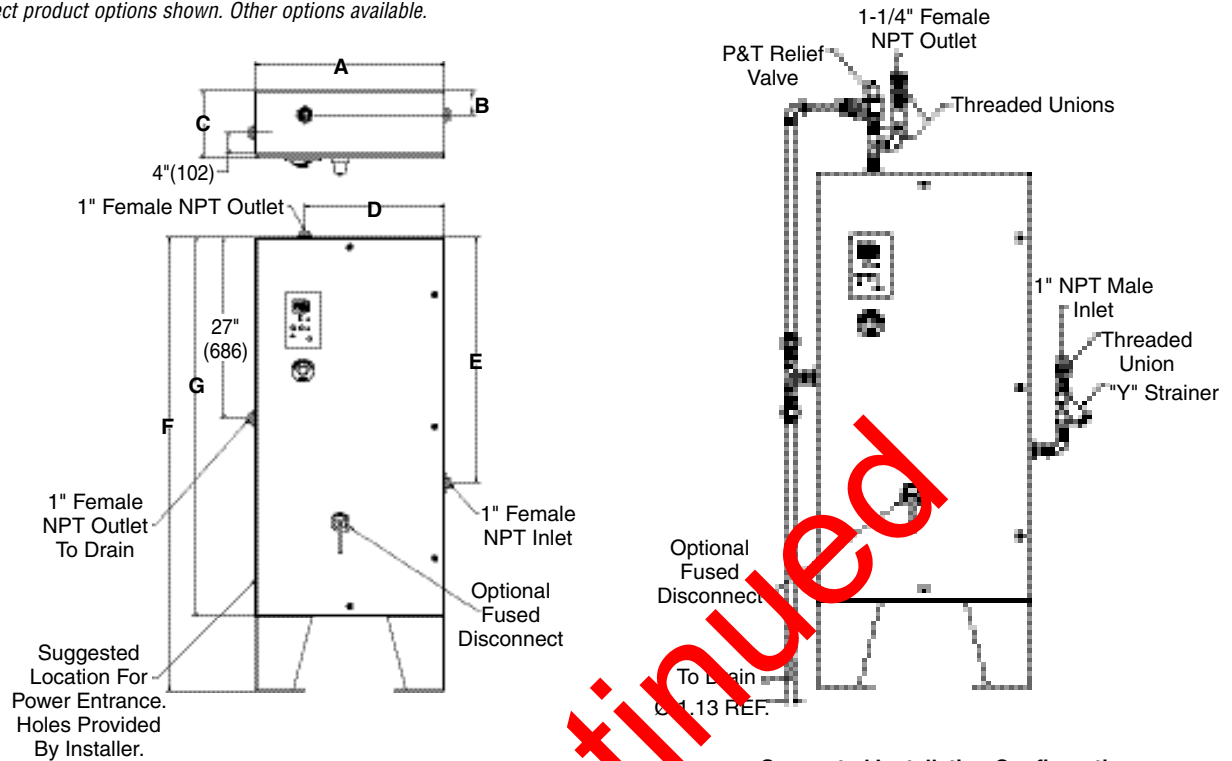
GPM	1	2	3	4	5	6	8	10	15	20	25	30	40	45	50
36 - 126 kW PSI	1.2	2.2	3.2	4.2	5.2	6.2	8.2	10.2	15.2	20.2	25.2	32.2	55.2	69.2	84.2
144 kW PSI	0.2	0.4	0.6	0.8	1.0	1.2	1.6	2.0	3.0	4.0	5.0	6.0	8.0	9.0	10.0
L-M Model	3.8	7.6	11.3	15.1	18.9	22.7	30.2	37.8	56.7	75.6	94.5	113.4	151.2	170.1	189
36 - 126 kW BAR	0.1	0.2	0.2	0.2	0.2	0.2	0.3	0.4	0.7	1.1	1.6	2.2	3.8	4.7	5.8
144 kW BAR	0.0	0.0	0.0	0.1	0.1	0.1	0.1	0.2	0.3	0.5	0.8	1.1	1.8	2.3	2.8

■ Recommend -PD option

SN Series - Dimensions

(mm)

Select product options shown. Other options available.



Suggested Installation Configuration
Components provided by installer unless otherwise specified. Reference the product options sections or contact your local Bradley Representative for product options.

	Dim. "A"	Dim. "B"	Dim. "C"	Dim. "D"	Dim. "E"	Dim. "F"	Dim. "G"
36kW	24" (610) ❶	3.4" (86)	10 ¹³ / ₁₆ " (275)	16" (406)	31 ¹ / ₄ " (794)	60" (1524)	48" (1219)
54kW	24" (610) ❶	3.4" (86)	10 ¹³ / ₁₆ " (275)	16" (406)	31 ¹ / ₄ " (794)	60" (1524)	48" (1219)
63kW	24" (610) ❸	3.4" (86)	10 ¹³ / ₁₆ " (275)	16" (406)	31 ¹ / ₄ " (794)	72" (1829)	60" (1524)
72kW	30" (762) ❶	3.8" (97)	10 ¹³ / ₁₆ " (275) ❷	22" (559)	39 ³ / ₄ " (1010)	60" (1524)	48" (1219)
108kW	30" (762) ❶	3.8" (97)	10 ¹³ / ₁₆ " (275) ❷	22" (559)	39 ³ / ₄ " (1010)	60" (1524)	48" (1219)
126kW	30" (762) ❶	3.8" (97)	10 ¹³ / ₁₆ " (275) ❷	22" (559)	39 ³ / ₄ " (1010)	72" (1829)	60" (1524)
144kW	30" (762) ❶	3.8" (97)	10 ¹³ / ₁₆ " (275) ❷	22" (559)	42" (1067)	72" (1829)	60" (1524)

- ❶ +6" (152) for fused disconnect and freeze protection options
- ❷ +2" (51) for fused disconnect and freeze protection options
- ❸ +6" (152) for NEMA 4X, and/or fused disconnect and/or freeze protection options

kW Calculator

SN Series (kW): 36, 54, 63, 72, 108, 126, 144

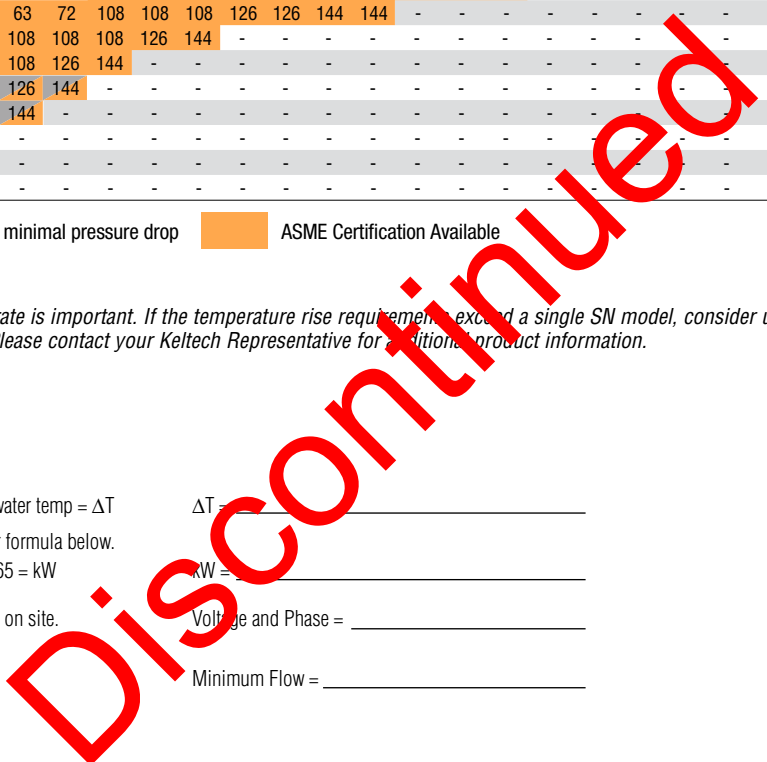
		Temperature Δ°F (°C)																												
GPM L-MIN		10° (6°)	15° (8°)	20° (11°)	25° (14°)	30° (17°)	35° (19°)	40° (22°)	45° (25°)	50° (28°)	55° (31°)	60° (33°)	65° (36°)	70° (39°)	75° (42°)	80° (44°)	85° (47°)	90° (50°)	95° (53°)	100° (56°)	105° (58°)	110° (61°)	115° (64°)	120° (67°)	125° (69°)	130° (72°)	135° (75°)	140° (78°)		
Flow	1.5	5.7	36	36	36	36	36	36	36	36	36	36	36	36	36	36	36	36	36	36	36	36	36	36	36	36	36	36		
	2	7.6	36	36	36	36	36	36	36	36	36	36	36	36	36	36	36	36	36	36	36	36	36	36	36	36	36	36	36	
	3	11.3	36	36	36	36	36	36	36	36	36	36	36	36	36	36	36	36	36	36	36	36	36	36	36	36	36	36	36	36
	4	15.1	36	36	36	36	36	36	36	36	36	36	36	36	36	36	36	36	36	36	36	36	36	36	36	36	36	36	36	36
	5	18.9	36	36	36	36	36	36	36	36	36	36	36	36	36	36	36	36	36	36	36	36	36	36	36	36	36	36	36	36
	6	22.7	36	36	36	36	36	36	36	36	36	36	36	36	36	36	36	36	36	36	36	36	36	36	36	36	36	36	36	36
	7	26.5	36	36	36	36	36	36	36	36	36	36	36	36	36	36	36	36	36	36	36	36	36	36	36	36	36	36	36	36
	8	30.2	36	36	36	36	36	36	36	36	36	36	36	36	36	36	36	36	36	36	36	36	36	36	36	36	36	36	36	36
	9	34.0	36	36	36	36	36	36	36	36	36	36	36	36	36	36	36	36	36	36	36	36	36	36	36	36	36	36	36	36
	10	37.8	36	36	36	36	36	36	36	36	36	36	36	36	36	36	36	36	36	36	36	36	36	36	36	36	36	36	36	36
	12	45.4	36	36	36	36	36	36	36	36	36	36	36	36	36	36	36	36	36	36	36	36	36	36	36	36	36	36	36	36
	15	56.7	36	36	36	36	36	36	36	36	36	36	36	36	36	36	36	36	36	36	36	36	36	36	36	36	36	36	36	36
	20	75.6	36	36	36	36	36	36	36	36	36	36	36	36	36	36	36	36	36	36	36	36	36	36	36	36	36	36	36	36
	25	94.5	36	36	36	36	36	36	36	36	36	36	36	36	36	36	36	36	36	36	36	36	36	36	36	36	36	36	36	36
	30	113.4	36	36	36	36	36	36	36	36	36	36	36	36	36	36	36	36	36	36	36	36	36	36	36	36	36	36	36	36
	35	132.3	36	36	36	36	36	36	36	36	36	36	36	36	36	36	36	36	36	36	36	36	36	36	36	36	36	36	36	36
40	151.2	36	36	36	36	36	36	36	36	36	36	36	36	36	36	36	36	36	36	36	36	36	36	36	36	36	36	36	36	
45	170.1	36	36	36	36	36	36	36	36	36	36	36	36	36	36	36	36	36	36	36	36	36	36	36	36	36	36	36	36	
50	189.0	36	36	36	36	36	36	36	36	36	36	36	36	36	36	36	36	36	36	36	36	36	36	36	36	36	36	36	36	

 Recommend 144 kW for minimal pressure drop
 ASME Certification Available

Sizing for the proper flow rate is important. If the temperature rise requirement exceeds a single SN model, consider using multiple SN-Series units. Please contact your Keltech Representative for additional product information.

How to Size a Heater

- Calculate Delta-T (ΔT).
Set point temp - coldest ground water temp = ΔT ΔT = _____
- Select kW required by using chart or formula below.
Peak demand in GPM x ΔT x .1465 = kW kW = _____
- Confirm voltage and phase available on site. Voltage and Phase = _____
- Confirm minimum flow. Minimum Flow = _____



Standard Product - SN Series	
36kW Safety Shower Heaters	
<input type="checkbox"/> SN363/480D	Three Phase 36kW, 480V Safety Shower Heater
<input type="checkbox"/> SN363/600D	Three Phase 36kW, 600V Safety Shower Heater
54kW Safety Shower Heaters	
<input type="checkbox"/> SN543/480D	Three Phase 54kW, 480V Safety Shower Heater
<input type="checkbox"/> SN543/600D	Three Phase 54kW, 600V Safety Shower Heater
63kW Safety Shower Heaters	
<input type="checkbox"/> SN633/480D	Three Phase 63kW, 480V Safety Shower Heater
<input type="checkbox"/> SN633/600D	Three Phase 63kW, 600V Safety Shower Heater
72kW Safety Shower Heaters	
<input type="checkbox"/> SN723/480D	Three Phase 72kW, 480V Safety Shower Heater
<input type="checkbox"/> SN723/600D	Three Phase 72kW, 600V Safety Shower Heater
108kW Safety Shower Heaters	
<input type="checkbox"/> SN1083/480D	Three Phase 108kW, 480V Safety Shower Heater
<input type="checkbox"/> SN1083/600D	Three Phase 108kW, 600V Safety Shower Heater
126kW Safety Shower Heaters	
<input type="checkbox"/> SN1263/480D	Three Phase 126kW, 480V Safety Shower Heater
<input type="checkbox"/> SN1263/600D	Three Phase 126kW, 600V Safety Shower Heater
144kW Safety Shower Heaters	
<input type="checkbox"/> SN1443/480D	Three Phase 144kW, 480V Safety Shower Heater
<input type="checkbox"/> SN1443/600D	Three Phase 144kW, 600V Safety Shower Heater

Heaters listed above can be down rated in 380, 400 and 415 volts.

Product Options	
<input type="checkbox"/> AL3	Distributed Control System Link
<input type="checkbox"/> AL3-SL	Stack Light with Distributed Control System Link
<input type="checkbox"/> ENHT	Freeze Protection to -20°F
<input type="checkbox"/> ENHT30	Freeze Protection to -30°F
<input type="checkbox"/> EXP2	Explosion Proof Class1/Division2
<input type="checkbox"/> FDS	Internal Fused Disconnect
<input type="checkbox"/> GF	Ground Fault Package
<input type="checkbox"/> HLW	ASME Heat Exchanger (63kW and Higher Only)
<input type="checkbox"/> N4X	NEMA-4X Enclosure - Stainless Steel
<input type="checkbox"/> PD*	Replaces standard 1" flow switch with 1-1/2" flow switch

*PD is automatically included as a standard on 144kW heaters.

Installation Accessories	
<input type="checkbox"/> BSPP	Stainless steel thread adapter converts NPT to BSPP
<input type="checkbox"/> PR	Pressure and temperature relief valve
<input type="checkbox"/> PRS	ASME Pressure relief valve, stainless steel
<input type="checkbox"/> YS	Y-Strainer
<input type="checkbox"/> YSS	Y-Strainer, stainless steel

Keltech Tankless Water Heaters are non-cancelable, non-refundable and non-returnable.

Verify ASME Code applicability for all installations 58kw (200,000 btu/hr) and higher.

Application Attributes (MANDATORY)	
Coldest ground water temperature:	_____
Minimum Flow:	_____
Maximum Flow:	_____
Set point temperature:	_____

Delta T Calculation
Set Point Temperature - Coldest Incoming Water Temperature = Minimum Delta T for Application

Model Number Configuration

SN _____ / D- _____ - _____ - _____ - _____ - _____ - _____ - _____

List applicable option codes alphabetically. Do not include Installation Accessories in configuration.

Customer Signoff _____